

#### Leidenfrost Dusting as a Novel Tool for Dust Mitigation

An effective and synergistic tool with high potential for Artemis implementation

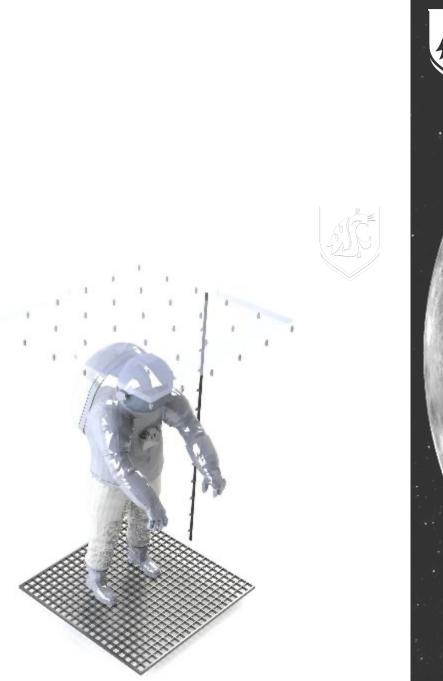
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# Summary and Background

- Concept
- Background
  - No literature on cryogenic cleaning
  - Leidenfrost Effect and Liquid Cryogen Sprays
- Verification: TRL 2-5
  - What's the next, simple, effective step?
  - How do we verify the solution for lunar use?
  - What demonstration shows system efficacy?
- Impact/Lunar Architecture



#### Testing our Hypothesis

Experimental Test Plan and Procedure TRL 3: Handheld Liquid Cryogen Sprayer TRL 4: Environmental Testing in a Vacuum TRL 5: 1/6 Scale Prototype Testing in a Vacuum Modelling

Simulating a Relevant Environment

### Experimental Test Plan

Goal: Prove that the boiling effect of cryogenic liquids can be harnessed for lunar dust mitigation, achieving a removal of over 90% of particles less than 10  $\mu$ m

#### **Objectives**

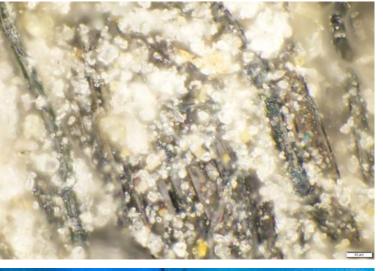
- Determine optimum parameters for cleaning
- Determine parameters for prototype system
- Demonstrate dust removal on 1/6 scale astronaut

#### **Design Considerations**

- Minimize system size and requirements
- Prevent toxicity and flammability
- Must work with the life support systems
- Dust disposal system should be designed

#### **Final Design**

- Vertical Spray bar
- Overhead nozzles and handheld sprayer







### **Preliminary Tests**

- Compressed Air Treatment: 69.2%
- Liquid Nitrogen Pour: 73.8%





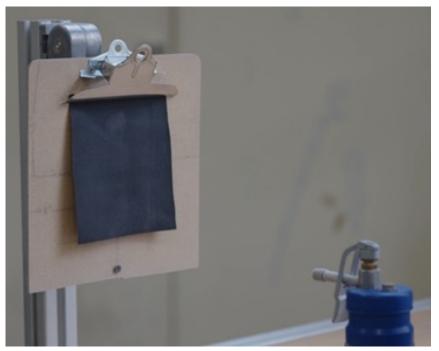




# TRL 3: Liquid Cryogen Sprayer

- Initial Average Removal of 92.0%
- Ideal Parameters
  - Angle of Inclination:  $\leq 90^{\circ}$
  - Spray Distance: 40 cm
  - Application Time: 20-40 seconds
- Under all three of the ideal parameters our final TRL 3 system achieved an average removal of 97.0%

Time (s)	Mean Removal %	Standard Deviation	Confidence Interval (95%)	Estimated Removal % of <10 μm particles	Number of Trials	
1	0 95.39	1.02	0.73	88.21	10	
2	0 96.46	2.61	1.22	90.95	20	
30 97.01		0.54	0.25	92.35	20	
4	0 96.74	0.88	0.63	91.66	10	
5	0 95.74	0.82	0.59	89.10	10	







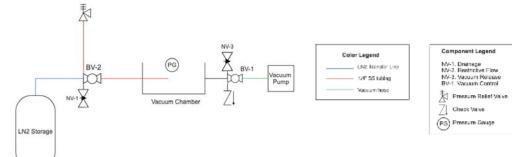
# TRL 4: Vacuum System

**Goal:** Verify results in a relevant environment.

Leidenfrost dusting cleans with greater removal in a low-pressure environment. Cleans below triple point of nitrogen.

Flat nozzle: average of **98.4%** mass removal.

2-13kg of LN2 per suit wash. This equates to less than half of the cryogen necessary to pressurize an airlock.





Nozzle	Variable / Treatment	Mean	Standard	Confidence	Estimated	Number
		Removal	Deviation	Interval	Removal of	of Trials
		%		(95%)	< 10 µm particles	
Flat	<b>Black Aramid Kevlar</b>	98.38	0.991	0.829	95.85	8
Flat	PBI Max LP Ortho- fabric	97.52	1.367	1.696	93.65	5
Flat	NASA Spacesuit	95.26	N/A	Very high	87.88	1
Cone	Black Aramid Kevlar	96.91	1.603	3.983	92.10	3
Cone	Kevlar - Snap	93.69	3.374	2.821	83.86	8
Cone	Kevlar - No Cooling	60.44	5.499	13.66	Estimation invalid	3



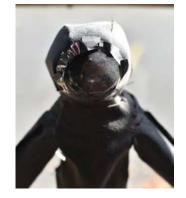
### TRL 5: 1/6 Scale System

Removal of 85.3%-90.6% of applied ash.

LN2 boiloff resulted in a gradient of spray, with vapor from the top nozzles and liquid spray from the bottom nozzles. This is one of the biggest challenges faced while testing.

Two-step dust mitigation:

- 1. The scale astronaut was cleaned in 10 different positions with the spray bar.
- 2. Spot treatment with the liquid cryogen sprayer.









8

### TRL Progression





Preliminary Tests: Proved our system was viable for further testing.. Liquid Cryogen Sprayer: Average of 97.0% removal by mass with ideal parameters

Vacuum chamber with flat nozzle: 98.4% mean removal by mass.

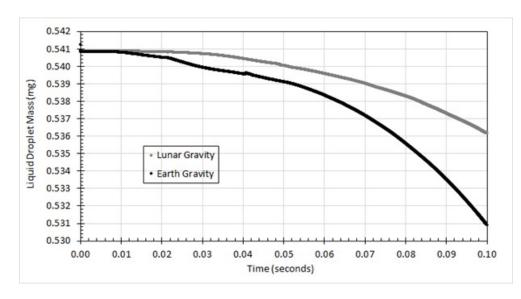
1/6 Scale Spray Bar: Qualitative Assessment

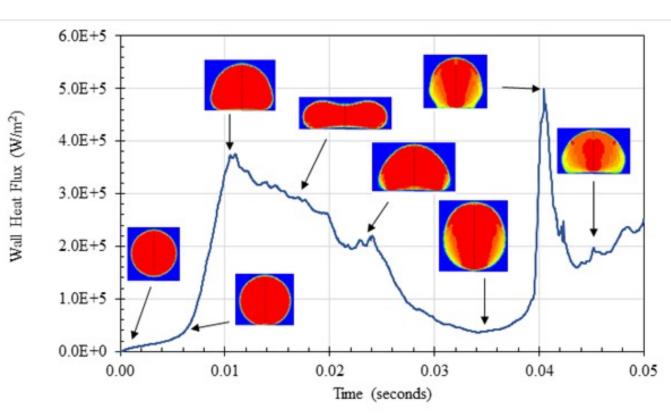




# Lunar Gravity Modelling

- Modeled LN2 droplet falling onto roomtemperature surface
- Software: StarCCM+, Realizable k-ɛ turbulence
- Diameter: 2mm
- Duration: 0.1 seconds
- Lunar gravity: showed similar motion, but slower (compared to earth gravity)
- Conclusion: Leidenfrost effect expected in Lunar gravity.





10



# Simulating Relevant Environment

#### Dust material (DSNE 3.4.2.2)

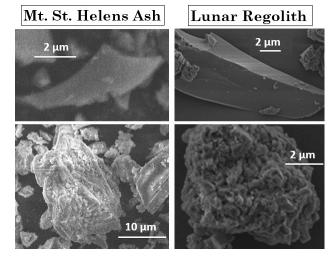
- Mt. St. Helens ash used
  - Extensive characterization indicated highly similar particle morphology, size distribution, and minerology
- Verified with NASA approved Off Planet Research Highland Regolith Simulant and Exolith Lunar Dust Simulant

#### Suit material

- Primarily tested Black Aramid Kevlar
- PBI Max LP Ortho-fabric
- Nasa-provided spacesuit material

#### Gravity

- Expect lunar gravity (1.62 m/s/s)
- Experiment used earth gravity (9.81 m/s/s)
- CFD showed similar droplet motion in earth and lunar gravity



- Pressure
  - Expect between high-vacuum and 1 atm
  - Primary concern is effectiveness below nitrogen triple point (0.124 atm)
  - Experiment showed similar performance at 0.03 and 0.95 atm
- •Atmosphere Composition:
  - Expect to use liquid air mixture
  - Experiment used nitrogen, which has similar properties

#### Looking Ahead

Path to Flight Future Work

# Path to Flight

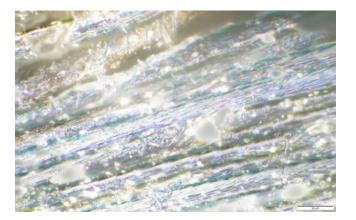
- Investigation of impact of lunar dust on spacesuit materials needed.
- CFD or low gravity testing is required for advancement.
- Investigation should be done of spray bar shapes.
- Technology has other potential applications.
- A nitrogen liquefaction method is recommended.
- All components need qualification in a full-scale system.
  - After full-scale verification, it will be ready for terrestrial testing on an EVA suit.
- Technology can be ready for use on the Moon in the NASA Artemis Missions by 2026.
- Potential application to future Martian missions.





### Future Work

- Effect of multiple washes on dust removal and on spacesuit material
- Further investigation of cleaning mechanisms
- Test removal of electrically charged dust particles
- Exploration of nozzle size, shape, and distance
- Development of a full-sized array in a large vacuum chamber
- HVAC system for moisture control when testing
- Low-gravity testing using hyperbolic aircraft flight or a suborbital rocket









#### What We Learned

Conclusions Acknowledgements



# Conclusions

- This system can be used on future lunar missions with high efficacy
- Testing indicates that the technology will remove dust at high levels
  - Cryogen spray exceeds conventional treatments
  - Cryogen Sprayer Testing: 92.4% of particles < 10 μm
  - Vacuum Testing: 98.4% removal |95.9% of particles
    < 10 μm</li>
  - Qualitative efficacy on a 1/6 scale astronaut
    - Achieving TRL 5/6
  - Recommended parameters established
- Benefits include:
  - Synergy with airlock pressurization
  - Low material and power requirements
  - Simple path-to-flight
  - Very high dust removal
- Refinement and improvement will increase efficacy
- Viable use by 2026 for the NASA Artemis missions back to the moon





# Acknowledgements



17

University Partners:





**Industry Partners:** 



Smart Material Solutions







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Our Team:

#### Thank you!

Questions?